

: D2091

: N/A

D2091REV. A

Thursday, 10/08/2006 10:01:04 AM

User:

Linda Lacelle

#### **Process Sheet**

Customer Job Number : CU-DAR001 Dart Helicopters Services

: 28120

**Estimate Number** 

: 11483

P.O. Number

: NIA

This Issue

: 10/08/2006

Prsht Rev. : NA

First Issue

: 25264 Previous Run

Written By

Checked & Approved By

Comment

S.O. No. : NA

Type

: LARGE FAB ASSY

: Est: C 99.01.18 Re-format DM

**Drawing Name** : ASPIRATOR

**Part Number** 

**Drawing Number** 

**Project Number Drawing Revision** 

Material

**Due Date** 

:JIM : 08/09/2006

( pl 06.11.20

10 Um:

Each

**Additional Product** 

Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

D2000043



Comment: Qty.:

1.0000 Each(s)/Unit

Total:

Description

10.0000 Each(s)

Jet

Jet Pick:

-D2094

Qty Part Number

D2000-043

2.0



1.0000 Each(s)/Unit Total:

10.0000 Each(s)



Aspirator

Description Part Number

Aspirator Body

CPL 06.11.20 (0

Aspirator



Comment: Qty.:

10.0000 Each(s)



1.0000 Each(s)/Unit Total:

**Aspirator** Pick:

Qty Part Number / Description Aspirator Core محرور

LARGE FAB

LARGE FABRICATION RESOURCE 1



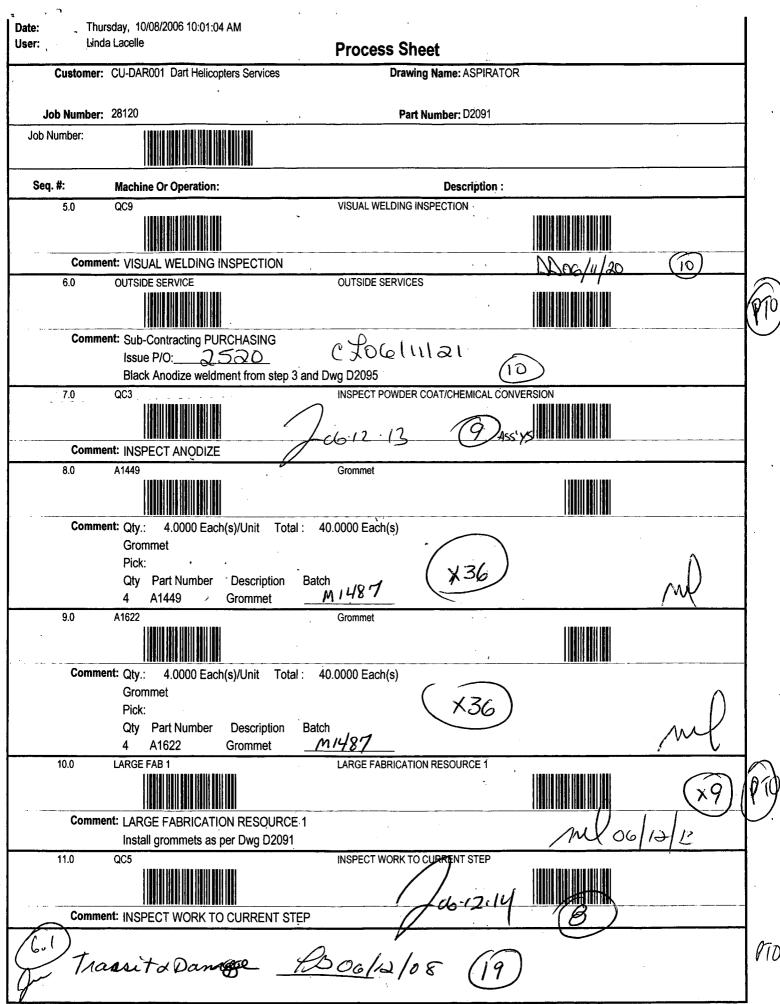
Comment: LARGE FAB RESOURCE 1

Weld D2000-043 Jet to D2094 Aspirator Body as per Dwg D2091 using Jig DT8294

W/O:		WORK ORDER CHANGES						
DATE	STEP	PR	Ву	Date	ite Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
		·					·	
								1 1 1 1 1 1
Part No	•	PAR #:	Fault Category:	NCR: Ye	es No DG	QA:	Date:	
				QA	: N/C Close	ed:	Date: _	
NCD.			WORK ORDER NON-CON	FORMANCE (N	CR)			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B			Verification Approval	Ammanal	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
	1							/	
								J.	
	1					}	1	1	

NOTE: Date & initial all entries



Page 2

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE STEP		PROCEDURE CHANGE			Date Qty		Approval QC Inspector
06-12-13	6.1	Add Recreving: Inspect for trons, I dismage.  Permanet Change	7			Bon	16:12:13
1	40.0	grad 100 BAx off on A 1512 grunni t fin 17 payer				1	D

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date: <u>(Xd13/15</u>
			QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC	Corrective Action Section B			Verification	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector	
MAN S	630	Ix, 122094 weldment is missing from Andrize, or neture Apolish, hemmining is 920009 weldments: 10x 02055 Aspirator cire.	Sam	See NCR 119, And 1.D.: Stock 1602095 Aspirates cure.	Db 04/12/13	05/2:13	Sept.	00:12:13	
61213	100	I PANT SCURP -> Fgrammit mad to be replaced, a when it was removed the bole was enlarged. Scrape clestral. IPANT 2 grammets are no good.	an onen	change the 2 grammits, Scrippi destray the Ipart.	SIS OblizAH	10-12-14	area	/bi213	
							`,	<i>j</i>	

NOTE: Date & initial all entries

Date: User: Thursday, 10/08/2006 10:01:04 AM

Linda Lacelle

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: ASPIRATOR** 

Job Number: 28120

Part Number: D2091

Job Number:

Seq. #:

**Machine Or Operation:** 

Description:

12.0

PACKAGING 1

PACKAGING RESOURCE #1

**Process Sheet** 

**Comment: PACKAGING RESOURCE #1** 

Identify and Stock

Location:

BQ/14/14

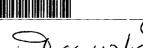


13.0



**Comment: DOCUMENT CONTROL** 

Inspection Level 21



Job Completion

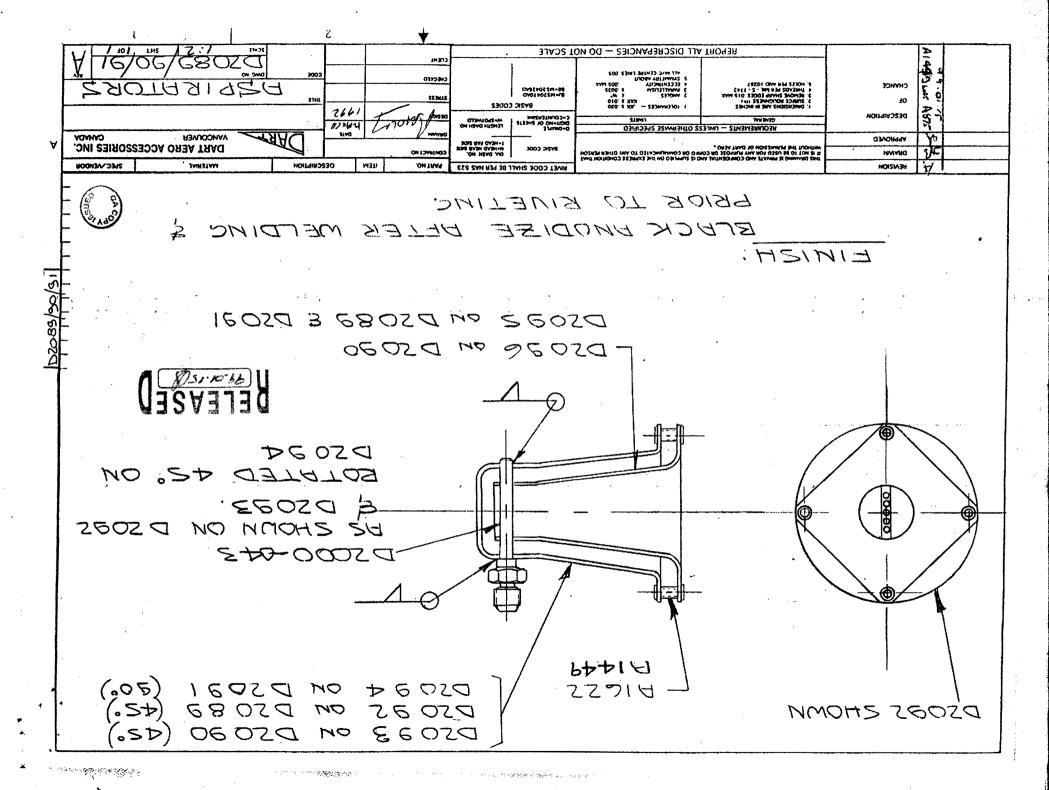


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### **Dart Aerospace Ltd**

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<b>W</b> /O:		·	W	ORK ORDER CHANG	ES				
DATE	STEP	PR	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					·				
									4
Part No	4	PAR #:	Fault Cat	egory:	_ NCR: Yes	No DQ	A:	Date: _	
QA				QA: N	N/C Close	d:	_ Date: _		
NCR:			WORK OR	DER NON-CONFORM	ANCE (NC	₹)			
DATE	OTED	Description of NC	ription of NC.		Section B Verificati		cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	💃   Sect	ion C	Chief Eng	QC Inspector
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								·	
									7

NOTE: Date & initial all entries



## TNM

# ANODISATION et PEINTURE TNM INC.

C. OF C



21 chemin de l'Aviation, Pointe Claire QC H9R 4Z2 Telephone: (514) 429-7777 Fax: (514) 429-5108 Certifié ISO 9001-2000 / AS9100 certified approuvé NADCAP approved

51576

30-Nov-2006

CLIENT / CUSTOMER:

DART AEROSPACE LTD.

1270 ABERDEEN STREET

HAWKESBURY ONTARIO

K6A 1K7

CERTIFICATE OF COMPLIANCE CERTIFICAT DE CONFORMITE

PURCHASE ORDER/ NO. DE COMMANDE:

00002520







Oldbarren Monte (redvigtedd).	53i1147.	TVARIANUN	ABOR & DESCRIPTION	PAR PROPERTY OF A SUSTAINANT OF THE SECOND O
1 (19)	(19)	D2091	B28120,—	AS PER DWG D2091 REV. A  BLACK ANODIZE PER MIL-A-8625F1 TYPE 1 CLASS 2

REQUIREMENTS HAVE BEEN IN ACCORDANCE WITH MD-INC P.R.I.D.E. MANUAL

Nous certifions que les pièces énumérées ont été traitées, testées et inspectées selon les spécifications mentionnées. Les cartes de travail ont été remplies et sont disponibles pour consultation, sur demande.

All parts are processed, tested, and inspected to the requirements of above specifications.

Travel cards have been filed and are available for viewing upon request.

Signature/Signed:\_

Directeur de la Qualité / Q.A. Manager 🗆 🗆